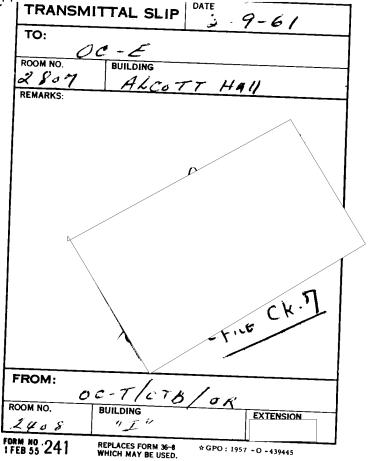
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25X1

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TTT-61- 174

TO : (See Distribution) FROM : Chief,	25 X 1	
SUBJECT: General - Operational/Engineering Specific - Use of	25X1	
Several overseas areas supplied information on their experience with the in response to ENG 60-342. This information prompted a program to determine reasons for malfunction of the and to formulate better methods for employment of this device. Our study revealed certain limitations in this equipment which could endanger the success of a communications operation. In order to reduce the possibility of such occurence, we have outlined in the attachments, the things which must be taken into account. This information may be supplemented by your local procedures; however, in such cases we would be interested in receiving copies of these procedures for possible dissemination.		
	25 X 1	
Attachments: A. Training Techniques	25 X 1	
B. Operations Check List C. and Inspection Procedure D. and Inspection Procedure	25X1	
Distribution: (3 attachments to each Area listed below) 3 - ASCA 3 - EUCA 3 - HACA 3 - MECA 3 - NATCA 3 - SEACA 3 - WEMCA 3 - TAICA 3 - AMCA	5 X 1	

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Distribution:

- 1 OC RC w/o
- 1 TTT/Chrono w/attachment
- 1 CT/Chrono w/attachment
- 1 CT/OR w/attachment
- 1 OC-MD w/attachment
- 1 OC-ED w/attachment
- 1 OC-ASD w/attachment /
- 1 OC-E w/attachment
- 1 OC-S w/attachment

ORIG: OC-T/CTB/OR/T. Jem (25 January 1961/4778)

25X1 25X1

Releasing Officer

CTB ASD ED MD CHE OC-S

Coordinating Officers

25X1⁽¹

Authenticating Officer

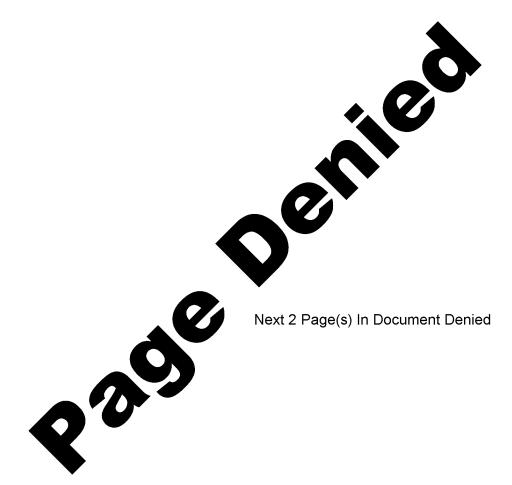
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OBORBI

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CONFIDENTIAL Attachment (D)		
Inspection Procedures		
The is to be subjected to the following test checks and inspection as outlined below:		
1.	Ink Recorder RD-60/U or equivalent should be used in making these test checks; if unavailable, the test can be made by visual examination.	
2.	Check for free movement of gears. If the stop-go lever does not sufficiently control the action of the the cork pad used as a pressure break should be replaced. This pad is only glued to its mechanical lever.	
3•	Wind and check run-out time (2-3/4 minutes).	
4.	Check timing (21 words per minute). If this timing is sufficiently low or high there is an adjustment that can be used (tiny recessed screw located near the removable key crank).	
5.	Check stylus operation.	
6.	Run 20 foot test tape at 20 and 60 words per minute.	
7.	Check operation of levers and lock cams.	
8.	Check operation of winding handle for reasonable freedom. Spring motor is fully wound when slight increase in resistance is noted. This motor should never be left in a wound state during storage.	
9•	Caution should be used when removing or placing the unit into its housing so that proper seating of the electrical contacts, joining the stylus to the output key connection, as well as for proper functioning of the operating levers of the maintained.	
10.	Check all screws, etc., for tightness.	
11.	Wipe and clean (remove foreign matter caused by testing).	
12.	Do not lubricate.	

